

Work Order ID 125000

Wednesday, October 01, 2014 9:24:34 AM

125000



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Item ID: D2199-7 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Strut Details
 Start Date: 10/1/2014 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 10/1/2014 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: ML5 Date: 10/01 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2199	Rev E1								

100 0.00
 100 NC BRAKE
 Brake NC Memo 0.00
 Brake NC Punch per Dwg. D2199 and Spec Control Dwg D2638

② SMO 14/10/02

110 0.00
 110 Small Fab
 Small Fab Memo 0.00
 Small Fab Deburr

2 SMO 14/10/02

120 0.00
 120 QC5- Inspect part completeness to step on W/O
 QC Memo* For test use only* 0.00
 Quality Control A28 14.10.02

② 141002 DAS 9 9-89

ENG5105

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Required Date: 10/1/2014 Req'd Qty: 2.00 ***2*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel	0.00							
130									
Powdercoat	Memo	0.00							
Powder Coating	START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____								
140	QC3- Inspect Part Finish	0.00							
140									
QC	Memo	0.00							
Quality Control									
150	Identify as per dwg & Stock Location: _____	0.00							
150									
Packaging	Memo	0.00							
Packaging									

POSITIVE RECALL

EFFECTIVE 10/1/14 AUTH GP

RELEASED _____ DATE _____

FOR TESTING ONLY

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Item Name: Strut Details
Start Date: 10/1/2014 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 10/1/2014 Req'd Qty: 2.00 ***2*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							
Quality Control									



Picklist Print

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Work Order ID: 125000

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Parent Item: D2199-7

D2199-7

Parent Item Name: Strut Details

Start Date: 10/1/2014

Required Date: 10/1/2014

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP: A02.06.10New IssueNG/RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TR0.750W.049		Purchased		No		100	f	555.6861	1.25	3			
M304TR0 750W 049									**	SAD 11/09/02			
304 RD Tube .750 x .049W													

Location

Loc Qty

Loc Code

MAT017

555.6861

124768

49.27

M126183

1.4399

M128084

38.9762

M129188

29.5

M129363

236.5

M130292

200

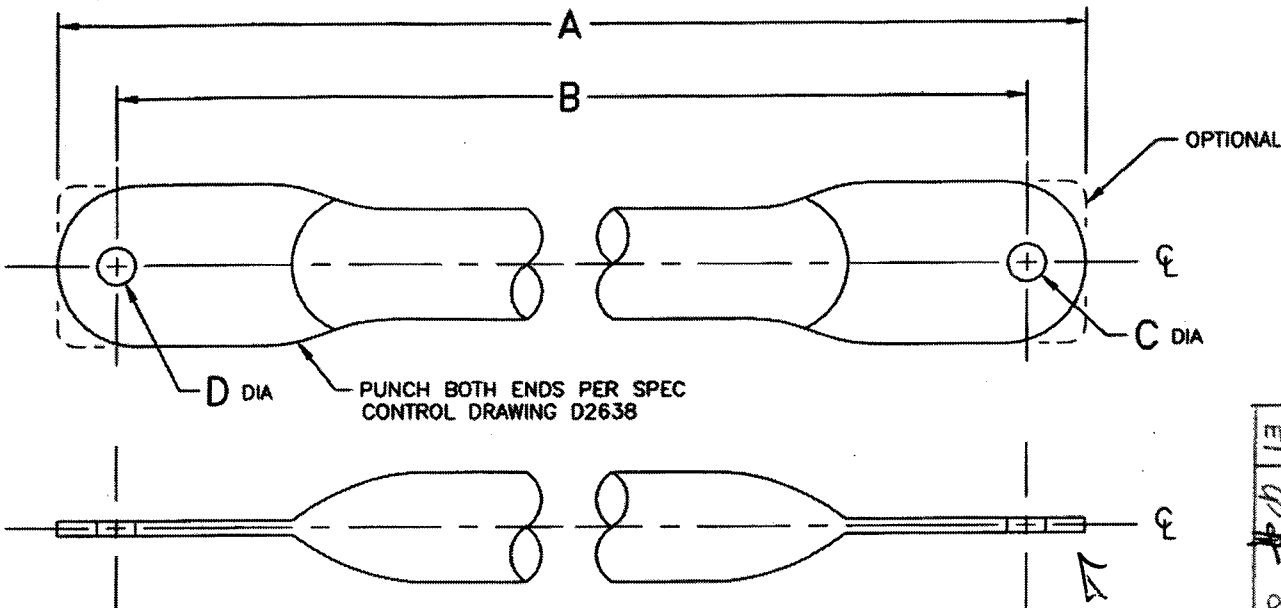
3



RELEASED
98.05.05 KE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. E
DATE		D2199	SHEET 1 OF 1
98.04.28		TITLE	SCALE
		STRUT DETAILS	NTS

A	1993	NEW ISSUE
B		ADDED -11, -13, AND -15
C		ADDED -17 AND -19
D		ADDED -21
E	98.04.28	ADDED -23 AND -25 PER TSR A565M ADDED TEMPLATE & SPEC CTRL DWG REDRAWN IN CAD
E1	98.03.22	ADD FINISH



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 125000
MLJ
(410-01)

	A	B	C	D
D2199-1	18.30	17.50	0.257	0.257
D2199-3	5.80	5.00	0.257	0.257
D2199-5	22.64	21.84	0.257	0.316
D2199-7	14.74	13.94	0.257	0.257
D2199-9	16.52	15.72	0.257	0.257
D2199-11	23.60	22.80	0.257	0.316
D2199-13	15.96	15.16	0.257	0.257
D2199-15	17.57	16.77	0.257	0.257
D2199-17	28.05	27.25	0.257	0.316
D2199-19	18.90	18.10	0.257	0.257
D2199-21	10.80	10.00	0.257	0.257
D2199-23	26.18	25.38	0.257	0.316
D2199-25	19.93	19.13	0.257	0.257
D2199-27	27.34	26.54	0.257	0.316
D2199-29	21.11	20.31	0.257	0.257

- NOTES:
1. MAKE PER TEMPLATE DT2199-XX WHERE XX IS THE RESPECTIVE DASH NUMBER
 2. MATERIAL: AISI 304/316 STAINLESS STEEL TUBE Ø0.750 x 0.049 WALL
 3. FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3/E1